

●:STANDARD ○:OPTIONAL - :N/A

BS1387:1985 Light

NOMINAL DIAMETER		NOMINAL DIAMETER		WALL THICKNESS	WEIGHT	ENDS					SURFACE TREATMENT						MARK	
INCH	MM	MAX. MM	MIN MM	MM	KG/M	PLAIN END	BEVEL END	SCREWED AND SOCKETED	SWAGED	GROOVED	BARE	PAINTED	OILED	PRE-GALVANIZED	ELECTRO-GALVANIZED	HOT DIPPED GALVANIZED	EMB-OSSING	PRINT
1/2"	15	21.4	21.0	2.0	0.947	●	-	○	○	○	●	○	○	○	○	○	○	●
3/4"	20	26.9	26.4	2.3	1.38	●	-	○	○	○	●	○	○	○	○	○	○	●
1"	25	33.8	33.2	2.6	1.98	●	-	○	○	○	●	○	○	○	○	○	○	●
1-1/4"	32	42.5	41.9	2.6	2.54	●	-	○	○	○	●	○	○	○	○	○	○	●
1-1/2"	40	48.4	47.8	2.9	3.32	●	-	○	○	○	●	○	○	○	○	○	○	●
2"	50	60.2	59.6	2.9	4.08	●	-	○	○	○	●	○	○	○	○	○	○	●
2-1/2"	65	76.0	75.2	3.2	5.71	●	-	○	-	○	●	○	○	○	○	○	○	●
3"	80	88.7	87.9	3.2	6.72	●	-	○	-	○	●	○	○	○	○	○	○	●
4"	100	113.9	113.0	3.6	9.75	●	-	○	-	○	●	○	○	○	○	○	○	●

BS1387:1985 Medium

NOMINAL DIAMETER		NOMINAL DIAMETER		WALL THICKNESS	WEIGHT	ENDS					SURFACE TREATMENT						MARK	
INCH	MM	MAX. MM	MIN MM	MM	KG/M	PLAIN END	BEVEL END	SCREWED AND SOCKETED	SWAGED	GROOVED	BARE	PAINTED	OILED	PRE-GALVANIZED	ELECTRO-GALVANIZED	HOT DIPPED GALVANIZED	EMB-OSSING	PRINT
1/2"	15	21.7	21.1	2.6	1.21	●	-	○	-	○	●	○	○	-	○	○	○	●
3/4"	20	27.2	26.6	2.6	1.56	●	-	○	-	○	●	○	○	-	○	○	○	●
1"	25	34.2	33.4	3.2	2.41	●	-	○	-	○	●	○	○	-	○	○	○	●
1-1/4"	32	42.9	42.1	3.2	3.10	●	-	○	-	○	●	○	○	-	○	○	○	●
1-1/2"	40	48.8	48.0	3.2	3.57	●	-	○	-	○	●	○	○	-	○	○	○	●
2"	50	60.8	59.8	3.6	5.03	●	○	○	-	○	●	○	○	-	○	○	○	●
2-1/2"	65	76.6	75.4	3.6	6.43	●	○	○	-	○	●	○	○	-	○	○	○	●
3"	80	89.5	88.1	4.0	8.37	●	○	○	-	○	●	○	○	-	○	○	○	●
4"	100	114.9	113.3	4.5	12.20	●	○	○	-	○	●	○	○	-	○	○	○	●
5"	125	140.6	138.7	5.0	16.60	●	○	○	-	○	●	○	○	-	○	○	○	●
6"	150	166.1	164.1	5.0	19.70	●	○	○	-	○	●	○	○	-	○	○	○	●

●:STANDARD ○:OPTIONAL - :N/A

BS1387:1985 Heavy

NOMINAL DIAMETER		NOMINAL DIAMETER		WALL THICKNESS	WEIGHT	ENDS					SURFACE TREATMENT						MARK	
INCH	MM	MAX. MM	MIN MM	MM	KG/M	PLAIN END	BEVEL END	SCREWED AND SOCKETED	SWAGED	GROOVED	BARE	PAINTED	OILED	PRE-GALVANIZED	ELECTRO-GALVANIZED	HOT DIPPED GALVANIZED	EMB-OSSING	PRINT
1/2"	15	21.7	21.1	3.2	1.44	●	-	○	-	○	●	○	○	-	○	○	○	●
3/4"	20	27.2	26.6	3.2	1.87	●	-	○	-	○	●	○	○	-	○	○	○	●
1"	25	34.2	33.4	4.0	2.94	●	-	○	-	○	●	○	○	-	○	○	○	●
1-1/4"	32	42.9	42.1	4.0	3.80	●	-	○	-	○	●	○	○	-	○	○	○	●
1-1/2"	40	48.8	48.0	4.0	4.38	●	-	○	-	○	●	○	○	-	○	○	○	●
2"	50	60.8	59.8	4.5	5.19	●	○	○	-	○	●	○	○	-	○	○	○	●
2-1/2"	65	76.6	75.4	4.5	7.93	●	○	○	-	○	●	○	○	-	○	○	○	●
3"	80	89.5	88.1	5.0	10.30	●	○	○	-	○	●	○	○	-	○	○	○	●
4"	100	114.9	113.3	5.4	14.50	●	○	○	-	○	●	○	○	-	○	○	○	●
5"	125	140.6	138.7	5.4	17.90	●	○	○	-	○	●	○	○	-	○	○	○	●
6"	150	166.1	164.1	5.4	21.30	●	○	○	-	○	●	○	○	-	○	○	○	●